

E.) Proprietary heat-treating process for extended wear

We are pleased to submit the following quotation with our Super Roll Option at the SAME PRICE AS NORMAL ROLL PRICE which is the tooling you will receive from everyone else.

- 2 pcs Pass # 1 Breakdown Rolls Modified Edge Form Breakdown Rolls
 - 2 pcs Pass # 2 Breakdown Rolls
 - 2 pcs Pass # 3 Breakdown Rolls
 - 2 pcs Pass # 4 Side Rolls
 - 2 pcs Pass # 5 Side Rolls
 - 2 pcs Pass # 6 Side Rolls
 - 2 pcs Pass # 7 Fin Rolls
 - 2 pcs Pass # 7-8 Side Rolls
 - 2 pcs Pass # 8 Fin Rolls with 1 spare fin blades
 - 4 Pcs Pass # 9 Weld Rolls Made from RMTS HD-13 for extended wear and resistance to heat
 - 2 pcs Pass # OG Side Rolls
 - 2 pcs Pass # 10 Driven Solid Sizing Rolls
 - 2 pcs Pass # 11 Side Rolls
 - 2 pcs Pass # 12 Driven Solid Sizing Rolls
 - 2 pcs Pass # 13 Side Rolls
 - 2 pcs Pass # 14 Driven Solid Sizing Rolls
 - 4 Pcs Pass # Straightener
 - 1 Set Driven Roll Spacers
 - 1 Set Prints and Set-up Charts in a book
- 1 Set Complete set of SOLID Super Roll tooling as outlined above to Produce 2.375" Round Tube 10-18 Gauge on your AE Tube Mill will be **\$18,700.00**

1 Set EPU Rolls Complete for RMTS EPU and Assembled with Insulators ready to run with Shaft and

Total : **\$1,200.00**

Total Cost: \$19,900.00

Per Discussion in November GREAT Customer Discount Final PRICE is \$18,000

Roll Material: RMTS Exclusive D2-CT High Carbon, High Chrome Tool Steel for extended footage between regrinds and resistance to breaking. All Rolls will be CNC cut (no grinding) and Wire EDM, if required, CNC machined complete after RMTS proprietary Multi Stage Heat Treat process.

FOB: Our Plant
Delivery: 6 Weeks
Terms: Net 30 Days
Note: The above prices are good for 7 days

Should you have any questions or concerns, Please contact me at 630-360-7672. My e-mail address is rick@rollolutions.com

Sincerely,
Roll Machining Technologies & Solutions

Rick Olson
President