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Quotation # 102614-09-01 Rev #1

January 6, 2015

Flexco Products

Attn: Jeff Greenawalt

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jeffg@flexcoproducts.com

Dear Jeff,

Relative to your request for quote for the roll tooling for your AE mill, we are pleased to submit the following quotation.

I want to give you a quick reminder on what we do different then everyone else. This new process has proven to increase the life of the rolls between reworking. As more and more people experience this, our business continues to grow.

When manufacturing our Super Roll new tooling, we utilize all of our new technology and the highest quality tool steels, we ONLY use the best German made material, then pick specific bars that meet our specific standards, and then use our RMTS Patent pending multi stage heat-treat processes.

All tooling is manufactured with the RMTS exclusive "Super Roll" process extending roll life between reconditioning and resulting in more footage and less cost for new and reconditioning of rolls.

A.) Super Rolls are heat-treated with a proprietary process with the emphasis on toughness and grain structure. Hardness is certainly important, but it piggybacks on toughness and grain structure.

B.) Our Proprietary patent pending manufacturing process utilizing complete CNC Ceramic cutting of the ID or OD of the rolls. There is no grinding or side grinding of the rolls, therefore adding no additional heat to the roll causing additional stress fractures. Additionally, no magnetism is added to the roll.

No mechanical key seating - prevents bore and face wear

C.) Keyways

All keyways are EDM to $\pm .001$ ". These keyway tolerances are necessary to stop the shifting of tooling, thus preventing bore wear and face wear and even roll slippage. The keyways are EDM after heat-treatment thus guarantying the absolute straightness to a much closer tolerance.

D.) Our Proprietary roll material is D2-CT High Carbon, High Chrome tool steel. All material is purchased directly from supplier in Germany and comes complete with material certifications. The material has a Special analysis for the improvement of wear resistance at higher temperatures. The emphasis is on consistent grain structure to improve the toughness through more consistent heat-treating.