

4) THE KEYWAYS ARE **E.D.M.** AFTER HEAT-TREATMENT THUS **GUARANTEEING** THE ABSOLUTE STRAIGHTNESS TO A MUCH CLOSER TOLERANCE

5) HELPS PREVENT **ROLL MARKING**

6) HELPS STOP BREAKAGE OF TOOLING AND FINS

D.) PROPRIETARY ROLL MATERIAL

1) D2-CT HIGH CARBON, HIGH CHROME TOOL STEEL

2) SPECIAL ANALYSIS FOR THE IMPROVEMENT OF **WEAR RESISTANCE**

3) WELD ROLL MATERIAL IMPROVEMENTS

4) EMPHASIS ON CONSISTENT GRAIN STRUCTURE TO IMPROVE THE **TOUGHNESS** THROUGH MORE CONSISTENT HEAT-TREATING

E.) PROPRIETARY HEAT-TREATING PROCESS FOR EXTENDED WEAR

(CALL FOR MORE INFORMATION)

All rolls will be manufactured with all of our new, Hi-Tech processes.